# Notes

## A. General

1. Area calculations
   1.1. Licence Boundary — 151.4 ha
   1.2. Limit of Extraction — 91.5 ha
2. The maximum annual tonnage is 2,000,000 tonnes.
3. The maximum predicted water table on-site varies between 231.5 masl and 236.0 masl. The maximum predicted water table is shown in each cross section on drawings 5 of 5.

## B. Hours of Operation

1. Extraction, including drilling and primary crushing, is permitted Monday to Friday between 7:00 am and 6:00 pm and on Saturdays between 7:00 am to 12:00 pm.
2. Processing, loading and shipping is permitted Monday to Friday between 5:30 am to 6:00 pm and on Saturdays from 7:00 am to 12:00 pm.
3. No operations are permitted on Sunday or statutory holidays.
4. Blasting is permitted Monday to Friday between 8:00 am and 6:00 pm during daylight hours, excluding statutory holidays.

## C. Site Access and Fencing

1. The three existing field access points on Concession Road 1 and the existing field access on Highway 12 may remain for maintenance purposes. Should they remain, these access points shall be gated, kept closed during hours of non-operation and maintained throughout the life of the licence. Aggregate and highway trucks shall not be permitted to access the site in these locations.
2. The two field access points within Lot 13, Concession 1 on Concession Road 1, should they remain, shall be gated at the property boundary (see Section O Variations from Control and Operation Standards on this drawing).
3. An operational entrance/exit is proposed on Concession Road 2 approximately 450 metres west of the Highway 12 / Concession Road 2 intersection (as shown on the plan view) and will require a Township of Ramara Entrance Permit prior to construction.
4. The operational access point shall be gated, kept closed during hours of non-operation and maintained throughout the life of the licence.
5. Except where the licence boundary traverses the property within Lot 13, Concession 1, portions of the licence boundary that are not currently fenced shall be fenced with post and wire fencing at least 1.2 metres in height (see Section O Variations from Control and Operation Standards on this drawing).
6. All fencing along the licence boundary shall be maintained for the life of the licence.
7. A sign of at least 0.5 metres by 0.5 metres in size shall be erected and maintained at the operational entrance/exit that says in legible words "This site is licenced under the Aggregate Resources Act licence # _____"

## D. Drainage and Siltation Control

1. Drainage of undisturbed areas will continue in the directions shown on drawing 1 of 5.
2. Silt fencing shall be installed and maintained in accordance with Natural Environment notes 4.f. and 4.g. under Section P Technical Recommendations on this drawing.

## E. Site Preparation

1. Prior to site preparation, a Spills Contingency Plan shall be prepared and implemented.
2. The shed and hangar within Lot 13, Concession 1 shall be removed prior to natural restoration activities. The barn ruins and silo within Lot 12, Concession 1 shall be removed prior to extraction in Phase 2B.
3. Tree removal shall be avoided between March 15th and November 30th of each year.
4. Timber resources shall be salvaged for use as saw logs, fence posts and fuel wood where appropriate. Cleared stumps and brush may be burned (with applicable permits), used for aquatic habitat enhancement or mulched for use in progressive rehabilitation.
5. Topsoil and overburden shall be stripped and stored separately wherever feasible (see Section O Variations from Control and Operation Standards on this drawing).
6. Topsoil and overburden shall be placed in noise attenuation berms or used immediately for progressive rehabilitation.
7. Temporary topsoil and overburden stockpiles which remain for more than one year shall have their slopes vegetated to control erosion. Seeding shall not be required if these stockpiles have vegetated naturally in the first year.
8. All temporary topsoil and overburden stockpiles shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.
9. Ensure Archaeology notes under technical Section P Technical Recommendations on this drawing have been completed.

## F. Berms and Screening

1. Noise attenuation berms shall be constructed to the height specified in the locations shown on the plan view of this drawing.
2. Berms shall not be located within three metres of the licence boundary.
3. Berm side slopes shall not be steeper than 2:1 (horizontal : vertical).
4. The minimum width of the berm crest shall be one metre.
5. Berms constructed with topsoil and/or overburden shall be vegetated in accordance with the notes under Section E Natural Environment on drawing 4 of 5.
6. See Typical Noise Attenuation Berm detail on this drawing for additional information.
7. Existing vegetation within the setbacks shall be maintained except where berms are required or where grade alterations are necessary to establish the habitat corridor.

## G. Site Dewatering

1. Once the permanent sump is established, it will discharge water in the location shown on the plan view of this drawing.
2. Water discharged from the permanent sump will pass through the habitat corridor and eventually discharge off-site in the location shown on the plan view of this drawing.
3. Refer to the Water Resources notes under Section P Technical Recommendations on this drawing for additional information.

## H. Extraction Sequence

1. The extraction sequence is outlined on drawing 3 of 5.

## I. Extraction Details

1. All trees within five metres of the excavation face inside the limit of extraction shall be removed.
2. Topsoil and overburden shall be stripped to a maximum 2:1 slope adjacent to the limit of extraction. A minimum two metre wide safety ledge shall remain at the toe of the 2:1 slope.
3. The existing grade, maximum predicted water table and maximum depth of extraction are indicated by spot elevations in various locations on the plan view of this drawing.
4. The maximum lift height shall be 12 metres.
5. The maximum depth of limestone in Phase 1A is approximately 30 metres and shall be extracted in three lifts.
6. The maximum depth of limestone in Phase 1B is approximately 31 metres and shall be extracted in three lifts.
7. The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts.
8. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts.
9. Extraction shall be permitted in two phases simultaneously to allow for transition between phases.
10. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs.
11. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.
12. An office/scale house and weigh scale shall be established on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from Concession Road 2 to accommodate queuing highway trucks.
13. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.
14. Internal haul road locations will vary on the quarry floor as extraction progresses.
15. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence.

## J. Equipment and Processing

1. Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, stackers, conveyors, scrapers, excavators, extraction loaders, shipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenance trucks, explosive trucks, pickup trucks, and tree clearing equipment.
2. Processing shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.

## K. Wash Pond and Sump

1. A wash pond and sump will initially move with the quarry face in Phases 1A and 1B until the maximum depth is reached. Afterwards, a permanent wash pond and sump shall be established on the quarry floor. The location of the permanent sump is identified on the plan view of this drawing.
2. Throughout the life of the operation, water from the temporary or permanent sump shall only be discharged in the southwest corner of Phase 1B in the location identified on the plan view of this drawing.
3. Refer to the Water Resources notes under Section P Technical Recommendations on this drawing for additional information.

## L. Dust

1. Dust shall be mitigated on-site.
2. Water or another provincially approved dust suppressant shall be applied to internal haul roads and processing areas as often as required to mitigate dust.
3. Processing equipment shall be equipped with dust suppressing or collection devices where the equipment creates dust and is being operated within 300 metres of a sensitive receptor.

## M. Fuel Storage

1. Fuel storage tanks shall be located in close proximity to the processing area.
2. Fuel storage tanks shall be installed and maintained in accordance with the Technical Standards and Safety Act and Liquid Fuels Regulation 217/01.
3. All fuel tanks shall be double sided or placed in containment facilities large enough to hold the tanks maximum volume.
4. Fuel trucks may be used to transfer fuel to on-site equipment in accordance with the Liquid Fuels Handling Code.
5. A Spills Contingency Plan shall be prepared and implemented prior to site preparation. The Spills Contingency Plan shall be available on-site and all employees and contractors shall be informed and required to comply with this plan.

## N. Scrap and Recycling

1. Scrap may be stored on-site and shall be removed on an on-going basis.
2. Scrap shall only include material generated directly as a result of the aggregate operation such as refuse, debris, scrap metal, lumber, discarded machinery and equipment.
3. All fluids shall be drained from any discarded equipment or machinery prior to storage and disposed of in accordance with the Environmental Protection Act.
4. Scrap shall not be stored within 30 metres of any body of water, or the licence boundary, and shall be kept in close proximity to the main processing plant.

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*(Columns 2–4: continuation of notes covering Archaeology, Blasting, Natural Environment, Noise, Variations, Traffic, Water Resources and Equipment Restrictions.)*

### Table 2: Source Sound Power Levels [dBA re: 10⁻¹² Watts]

| Source Type / Name | | Sound Power Level |
|---|---|---|
| Rock Drill (quantity 1) | | 120 |
| Processing Area (secondary crusher, screens, wash plant, generators, etc.) | | 120 |
| Primary Crusher (quantity 1) | | 121 |
| Highway Trucks (each) | On Level Grade | 102 |
| | On Decline Ramps (no Jake Brake) | 99 |
| | On Incline Ramps | 108 |

### Table 1: Summary of Noise Berm Dimension (m)

| Berm | Height | Length |
|---|---|---|
| 1 | 8 | 295 |
| 2 | 11 | 60 |
| 3 | 14 | 100 |
| 4 | 12 | 60 |
| 5 | 7 | 70 |
| 6 | 7 | 70 |
| 7 | 5 | 790 |
| 8 | 5 | 490 |
| 9 | 12 | 120 |
| 10 | 5 | 75 |



Typical Noise Attenuation Berm
N.T.S.

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Receptors - Key Map
Scale 1:15,000

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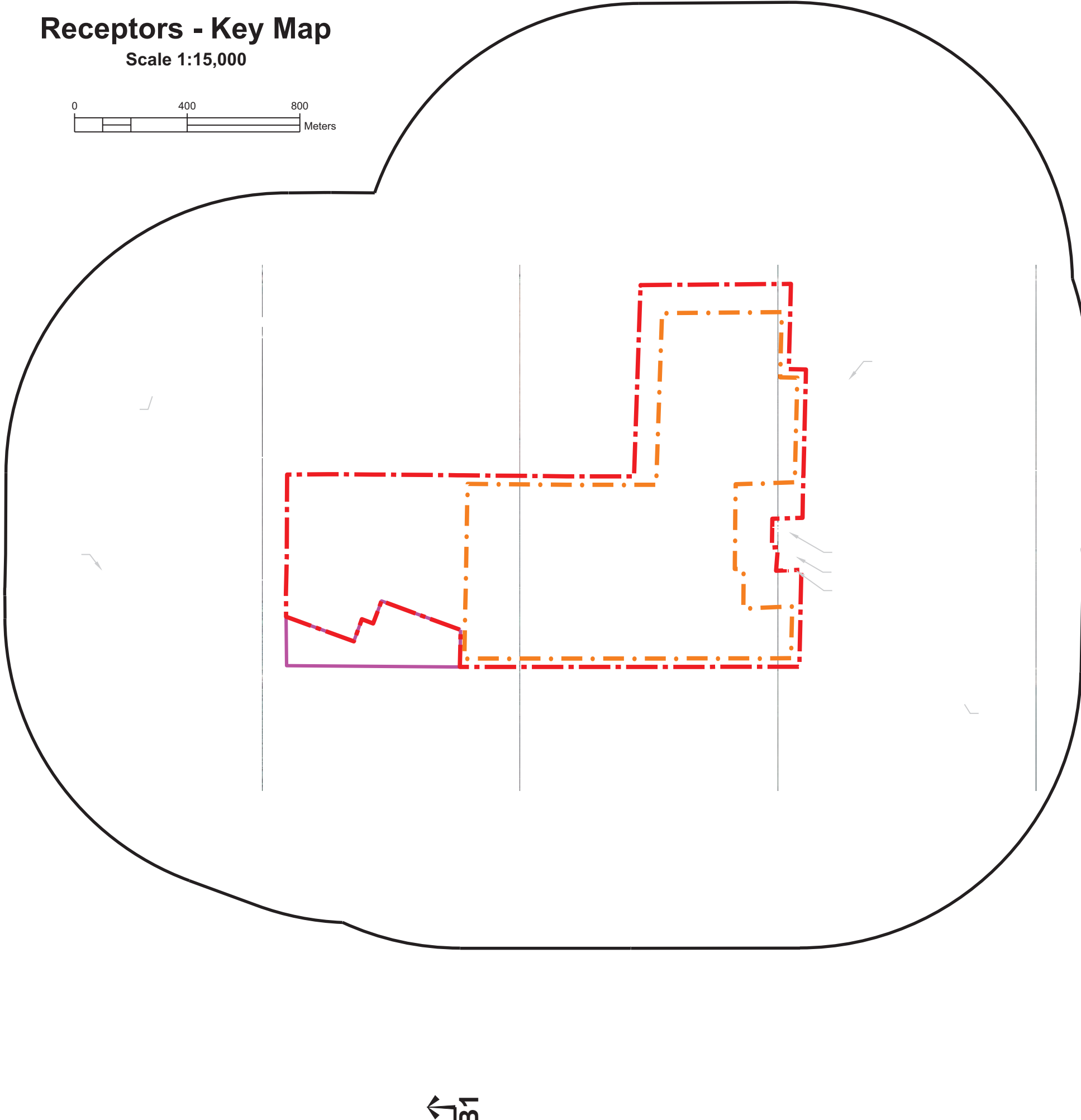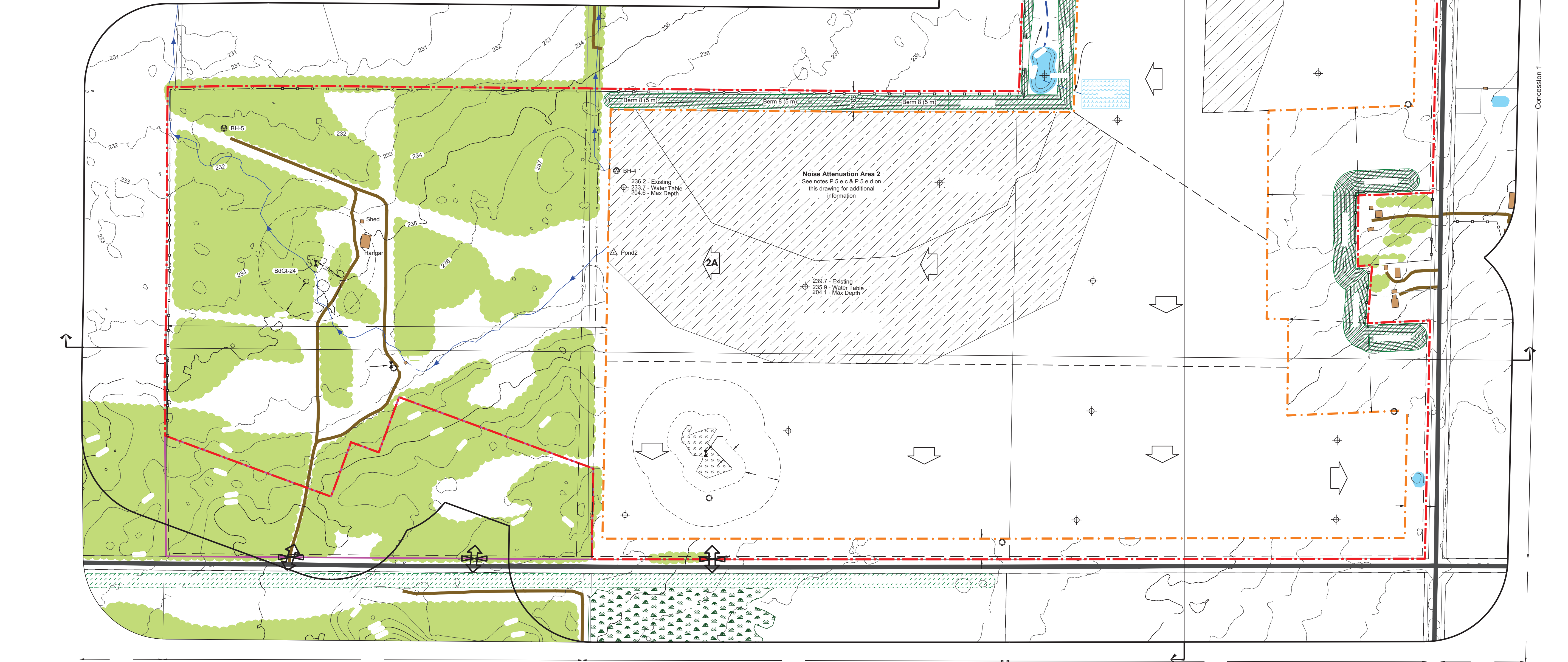
## Legal Description

Part of Lots 11, 12 and 13, Concession 1
(former geographic Township of Mara)
Township of Ramara
County of Simcoe

## Legend

| Symbol | Description |
|---|---|
| | Licence Boundary |
| | Limit of Extraction |
| | Contours with Elevation — Metres above sea level (MASL) |
| | Public Road |
| | Driveway |
| | Watercourse — Permanent (Direction of flow indicated by arrows) |
| | Watercourse — Intermittent (Direction of flow indicated by arrows) |
| | Water Feature |
| | Wooded Area |
| | Wetland (Non-Provincially Significant Wetland) From Land Information Ontario (LIO) |
| | Noise Attenuation Area 1 |
| | Noise Attenuation Area 2 |
| | Noise Attenuation Area 3 |
| | Main Discharge Pipe |
| | Monitoring Well |
| | Pond Monitoring |
| | 120m Offset From Licence Boundary |
| | Additional Land Owned by Licensee |
| | Lot Fabric — Lot and Concessions - dark grey; Parcel Fabric - light grey |
| | Fence |
| | Entrance / Exit |
| | Gate |
| | Direction of Excavation & Phase Boundary |
| | Berm — Proposed - Solid; Existing - Dashed |
| | Building/Structure |
| | Archaeological Buffer Area |
| | Spot Elevation — Top - Existing (mast); Middle - Water Table (mast); Bottom - Maximum Depth of Extraction (mast) |
| | Proposed Elevation |
| | Proposed Final Slope |
| | Proposed Final Grade |
| | Surface Water Monitoring |
| | Rain Gauge |
| | Cross Sections |

## Site Plan Acronyms

1. ARA - Aggregate Resources Act
2. MASL - Metres Above Sea Level
3. MNRF - Ministry of Natural Resources and Forestry
4. MCM - Ministry of Citizenship and Multiculturalism
5. MGCS - Ministry of Government and Consumer Services
6. MECP - Ministry of Environment, Conservation and Parks
7. MTO - Ministry of Transportation - Ontario
8. DFO - Fisheries and Oceans Canada
9. PTTW - Permit to Take Water
10. ECA - Environmental Compliance Approval
11. ESA - Environmental Site Assessment
12. SAR - Species at Risk
13. LIO - Land Information Ontario

## Site Plan Amendments

| No. | Date | Description | By |
|---|---|---|---|

## Site Plan Revisions (Pre-Licencing)

| No. | Date | Description | By |
|---|---|---|---|



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